STANDARD EQUIPMENT

ISO Standard cabin

All-weather steel cab with 360° visibility

Safety glass windows

Rise-up type windshield wiper

Sliding fold-in front window

Sliding side window(LH)

Lockable door

Hot & cool box

Storage compartment & Ashtray

Transparent cabin roof-cover

Radio & USB player

Handsfree mobile phone system with USB

12 volt power outlet (24V DC to 12V DC converter)

Sun visor

Computer aided power optimization (New CAPO) system

3-power mode, 2-work mode, User mode

Auto deceleration & one-touch deceleration system

Auto warm-up system

Auto overheat prevention system

Automatic climate control

Air conditioner & heater

Defroster

Self-diagnostics system

Starting Aid (air grid heater) for cold weather

Centralized monitoring LCD display

Engine speed or Trip meter/Accel.

Clock

Gauges

Fuel level gauge

Engine coolant temperature gauge

Hyd. oil temperature gauge

Warnings

Check engine Overload

Communication error

Low battery

Air cleaner clogging Indicators

Max power

Low speed/High speed

Fuel warmer Auto idle

Three outside rearview mirrors

Mechanical suspension seat with heater

Pilot-operated slidable joystick

Console box height adjust system

Four front working lights, one rear light

Electric horn

Batteries (2 x 12V x 200 AH)

Battery master switch

Removable clean-out dust net for cooler Automatic swing brake

Automatic fuel line deaeration

Fuel pre-filter with fuel warmer

Boom holding system

Arm holding system Track shoes (600mm, 24")

Track rail guard Accumulator for lowering work equipment

Lower frame under cover (Normal)

Electric transducer

Viscous fan clutch Travel alarm

OPTIONAL EQUIPMENT

Fuel filler pump (50 L/min)

Beacon lamp

Safety lock valve for boom cylinder with overload warning device

Safety lock valve for arm cylinder

Single-acting piping kit (breaker, etc.) Double-acting piping kit (clamshell, etc.)

Quick coupler

Heavy duty boom (7.06m,23'2")

Short boom (6.55m,21'6") Long boom (9.0m,29'6")

Heavy duty arm (3.38m,11'1")

Super short arm (2.4m,7'10")

Short arm (2.9m,9'6") Long arm (5.85m,19'2")

Counterweight

9,700kg (21,380lb)

10,200kg (22,490lb) 10,700kg (23,590lb)

Climate control

Air conditioner only

Heater only

Cabin FOPS/FOG (ISO 10262 Level II)

FOPS (Falling Object Protective Structure)

Cabin ROPS (ISO 12117-2)

ROPS (Roll Over Protective Structure)

Cabin guard front

Fine net

Cabin roof-steel cover

Cabin lights

Cabin front window rain guard

Track shoes

Triple grousers shoe (700mm, 28")

Triple grousers shoe (800mm, 32")

Triple grousers shoe (900mm, 36")

Double grousers shoe (600mm, 24")

Double grousers shoe (700mm, 28")

Full track rail guard Lower frame under cover (Additional)

Pre-heating system, coolant Tool kit

Operator suit

Rearview camera

Adjustable air suspension seat

Adjustable air suspension seat with heater

Mechanical suspension seat Pattern change valve (2 patterns)

Hi-mate (Remote Management System)

- * Standard and optional equipment may vary. Contact your Hyundai dealer for more information. The machine may vary according to International standards.
- * The photos may include attachments and optional equipment that are not available in your area.
- * Materials and specifications are subject to change without advance notice.
- * All imperial measurements rounded off to the nearest pound or inch.

PLEASE CONTACT



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2020. 05 Rev.9 www.hyundai-ce.com







480LC-9





Machine Walk-Around

Engine Technology

Proven / reliable, fuel efficient Cummins Tier III QSM11 engine Electronically controlled for optimum fuel to air ratio and clean, efficient combustion Low noise / Auto engine overheat feature / Anti-restart feature

Hydraulic System Improvements

New patented hydraulic control for improved controllability / Improved control valve design for added efficiency and smoother operation / New auto boom and swing priority system for optimum speed / New auto power boost feature for additional power when needed / Improved arm-in and boom-down flow regeneration system for added speed and efficiency

Pump Compartment

Industry-leading, powerful, reliable Kawasaki designed, variable volume in-line axial piston pumps

New compact solenoid block equipped with 4 solenoid valves, 1 EPPR valve, 1 check valve accumulator and pilot filtercontrols 2 speed travel, power boost, boom priority, safety lock

Enhanced Operator Cab

Improved Visibility

Enlarged cab with improved visibility / See-through upper skylight for visibility and ventilation
Larger right-side glass, now one piece, for better right visibility
Safety glass windows on all sides - less expensive than (polycarbonate) and won't scratch or fade
Closeable sunshade for operator convenience / Reduced front window seam for improved operator view

Improved Cab Construction

New steel tube construction for added operator safety, protection and durability
New window open/close mechanism designed with cable and spring lift assist and single latch release

Improved Suspension Seat / Console Assembly

Ergonomic joysticks with auxiliary control buttons for attachment use. Now with new sleek styling Heated suspension (standard) or optional air ride suspension with heat New joystick consoles - now adjustable in height by way of dial at bottom Adjustable arm rests - turn dial to raise or lower for optimum comfort

Advanced 7" Color Cluster

New Color LCD Display with easy to read digital gauges for hydraulic oil temperature, water temperature, and fuel. Simplified design makes adjustment and diagnostics easier. Also, new enhanced features such as rear-view camera are integrated into monitor.

3 power modes: (P) Power, (S) Standard, (E) Economy, 2 work modes: Dig & Attachment, (U) User mode for operator preference Enhanced self-diagnostic features with GPS download capability

One pump flow or two pump flow for optional attachment now selectable through the cluster / New anti-theft system with password capability

Boom speed and arm regeneration are selectable through the monitor.

Auto power boost is now available - selectable (on/off) through the monitor.

Powerful air conditioning and heat with auto climate control, 20% more heat and air output than 7A series!

RMS (Remote Management System) works through GPS/satellite technology to ultimately provide better customer service and support.

Undercarriage

Sealed track chain (urethane seals) / Standard track rail guard / Comfortable bolt-on steps Large upper roller cut-outs for debris clean-out / Tapered side frames for debris clean-out / Grease-type track tensioner





Wide Cabin with Excellent Visibility

The newly designed cabin was conceived for more space, a wider field of view and operator comfort. Special attention was given to a clear, open and convenient interior with plenty of visibility on the machine surroundings and the job at hand. This well balanced combination of precision aspects put the operator in the perfect position to work safely and securely.

Operator Comfort

In 9 series cabin you can easily adjust the seat, console and armrest settings to best suit your preferred comfort level. Seat and console position and height can be set together and

independent from each other. Other preference settings that add to overall operator comfort include the full automatic high capacity airconditioning system and the Radio / USB player.



Reduced Stress

Work is stressful enough. Your work environment should be stress free. Hyundai's 9 series provides improved cab amenities, additional space and a comfortable seat to minimize stress to the operator. A powerful climate control system provides the operator with optimum air temperature. An advanced audio system with USB player, AM/FM stereo, plus remotely located controls is perfect for listening to music favorites.

Operators can even talk on the phone with the hands-free cell phone feature.



Operator - Friendly Cluster

The advanced new cluster with 7 inch wide color LCD screen and toggle switch allows the operator to select his personal machine preferences. Power and work mode selection, self diagnostics, optional rear-view camera, maintenance check lists, start-up machine security, and video functions were integrated into the cluster to make the machine more versatile and the operator more productive.





Computer Aided Power

The engine horsepower and hydraulic horsepower together in unison through the advanced CAPO(Computer Aided Power Optimization) system, flow for the job at hand. Operator can set their own preferences for boom or swing priority, power mode selection and optional work tools at the touch of a button.

The CAPO system also provides complete self diagnostic features and digital gauges for important information like hydraulic oil temperature, water temperatures and fuel level. This system interfaces with multiple sensors placed throughout the hydraulic system as well as the electronically controlled engine to provide the optimum level of engine power and hydraulic flow.

P (Power Max) mode maximizes machine speed and power for mass production.

Power Mode

S (Standard) mode provides a reduced, fixed rpm for optimum performance and improved fuel economy. For maximum fuel savings and improved control, E (Economy) mode provides precise flow and engine power based on load demand. Three unique power modes provide the operator with custom power, speed and fuel economy.

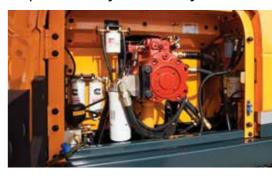
Work Mode

The work mode allows the operator to select single flow attachments like a hydraulic breaker or bi-directional flow attachments like a crusher. Flow settings unique to each attachment can be programmed from within the cluster.

User Mode

Some jobs require more precise machine settings. Using the versatile U (User) mode, the operator can customize engine speed, pump output, idle speed and other machine settings for the job at hand.

Improved Hydraulic System

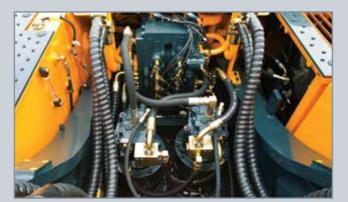


To achieve optimum precision, Hyundai redesigned the hydraulic system to provide the operator with super fine touch and improved controllability. Improved pump flow control reduces flow when controls are not being used to minimize fuel consumption.

Improved spool valves in the control valve are engineered to provide more precise flow to each function with less effort.

Improved hydraulic valves, precision-designed variable volume piston pumps, fine-touch pilot controls, and enhanced travel functions make any operator running a

9 series look like a smooth operator. Newly improved features include arm-in and boom-down flow regeneration, improved control valve technology and innovative auto boom and swing priority for optimal performance in any application.



Auto Boom-swing Priority

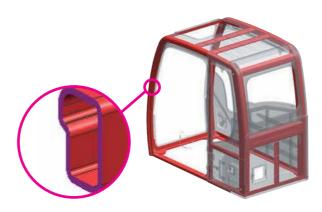
This smart function automatically and continuously looks the ideal hydraulic flow balance for the boom and swing motions of the machine. The advanced CAPO system monitors the hydraulic system and adjusts its settings to maximize performance and productivity.



Track Rail Guard & Adjusters Durable track rail guards keep

track links in place. Track

adjustment is made easy with standard grease cylinder track adjusters and shock absorbing springs.



Structure Strength

The 9 series cabin structure has been fitted with stronger but slimmer tubing for more safety and improved visibility. Lowstress, high strength steel is integrally welded to form a stronger, more durable upper and lower frame. Structural integrity was tested by way of FEM (Finite Elements Method) analysis and long-term durability tests.

The optional ROPS(Roll Over Protective Structure) cab can be equipped to enhance operator safety.

CUMMINS QSM11 Engine

The Tier III compliant, six cylinder, turbo-charged, 4 cycle, water cooled, Cummins QSM11 diesel engine is built for power, reliability, efficiency and reduced emissions.

Heavy-duty strength

The QSM11 from Cummins. With advanced electronics. Higher torque. Better throttle response. Shorter service times. Longer maintenance intervals. Increased fuel economy. Decreased noise. Diagnostics. Prognostics. Engine protection, and more. All wrapped up in something we call the Quantum system.

The QSM11 is built to withstand the toughest work environment. Bearings have more surface area to handle higher loads with greater durability. The exhaust manifold allows for heat expansion and contraction, eliminating metal stress fractures. Reduced friction in the power cylinder means longer life and increased power output. From the structurally reinforced block to the stiffened gear housing, the QSM11 is built stronger to last longer.





Fuel Efficiency

9 series excavators are engineered to be extremely fuel efficient. New innovations like fan clutch, the variable speed remote fan, two-stage auto decel system and the new economy mode help to conserve fuel and reduce the impact on the environment.



Hi-MATE (Remote Management System)

Hi-MATE, Hyundai's proprietary remote management system, provides operators and dealer service personnel access to vital service and diagnostic information on the machine from any computer with internet access. Users can pinpoint machine location using digital mapping and set machine work boundaries, reducing the need for multiple service calls. Hi-MATE saves time and money for the owner and dealer by promoting preventative maintenance and reducing machine downtime.



Easy Access

Ground-line access to filters, lube fittings, fuses, machine computer components and wide open compartments makes service more convenient on the 9 series.





Long-Life Components

9 series excavators were designed with bushings designed for long-life lube intervals (250 hrs) & polymer shims (wear resistant, noise reducing), long-life hydraulic filters (1,000hrs), long-life hydraulic oil (5,000hrs), more efficient cooling systems and integrated preheating systems which extend service intervals, minimize operating costs and reduce machine down time.

Specifications

ENGINE

MODEL			CUMMINS QSM11	
			Water-cooled, 4-cycle Diesel,	
Туре			6-Cylinder in-line, Direct injection,	
			Turbocharged, Charger air cooled,	
			Low emission	
Rated	SAE	J1995 (gross)	357HP (266kW)/ 1,900rpm	
	SAE	J1349 (net)	342HP (255kW)/ 1,900rpm	
flywheel	DIN	6271/1 (gross)	362PS (266kW)/ 1,900rpm	
horsepower		6271/1 (net)	347PS (255kW)/ 1,900rpm	
Max. torque			170.8kgf·m (1,235lbf·ft)/1,400rpm	
Bore X stroke			125mm X 147mm (4.92" X 5.79")	
Piston displacement			10,800cc (659 in³)	
Batteries			2 X 12V X 200AH	
Starting motor			24V, 7.2kW	
Alternator			24V, 70Amp	

HYDRAULIC SYSTEM

MAIN PUMP				
Туре	Variable displacement tandem-axis piston pumps			
Max. flow	2 X 370 L/min (97.7 US gpm / 81.4 UK gpm)			
Sub-pump for pilot circuit	Gear pump			
Cross-sensing and fuel saving pump	o system			
HYDRAULIC MOTORS				
Travel	Two-speed axial pistons motor			
ilavei	with brake valve and parking brake			
Swing	Axial piston motor with automatic brake			
RELIEF VALVE SETTING				
Implement circuits	330 kgf/cm² (4,690 psi)			
Travel	330 kgf/cm² (4,690 psi)			
Power boost (boom, arm, bucket)	360 kgf/cm ² (5,120 psi)			
Swing circuit	285 kgf/cm² (4,050 psi)			
Pilot circuit	40 kgf/cm² (570 psi)			
Service valve	Installed			
HYDRAULIC CYLINDERS				
No of adiados	Boom: 2-170 X1,570 mm (6.7" X 61.8")			
No. of cylinder	Arm: 1-190 X 1,820 mm (7.5" X 71.7")			
bore X stroke	Bucket: 1-160 X 1,370 mm (6.3" X 53.9")			

DRIVES & BRAKES

Drive method	Fully hydrostatic type	
Drive motor	Axial piston motor, in-shoe design	
Reduction system	Planetary reduction gear	
Max. drawbar pull	38,500 kgf (84,800 lbf)	
Max. travel speed (high / low)	5.0 km/hr (3.1 mph) / 3.2 km/hr (2.0 mph)	
Gradeability	35° (70 %)	
Parking brake	Multi wet disc	

CONTROL

Pilot pressure operated joysticks and pedals with detachable lever provide almost effortless and fatigueless operation.

Pilot control	Two joysticks with one safety lever (LH): Swing and arm, (RH): Boom and bucket (ISO)	
Traveling and steering	Two levers with pedals	
Engine throttle	Electric, Dial type	

SWING SYSTEM

Swing motor	Axial pistons motor	
Swing reduction	Planetary gear reduction	
Swing bearing lubrication	Grease-bathed	
Swing brake	Multi wet disc	
Swing speed	9.0 rpm	

COOLANT & LUBRICANT CAPACITY

Re-filling	liter	US gal	UK gal
Fuel tank	621.0	164.0	136.6
Engine coolant	50.0	13.2	11.0
Engine oil	37.9	10.0	8.3
Swing device - gear oil	5.0	1.3	1.1
Final drive (each) - gear oil	5.0	1.3	1.1
Hydraulic system (including tank)	380.0	100.4	83.6
Hydraulic tank	262.0	69.2	57.6

UNDERCARRIAGE

The X-leg type center frame is integrally welded with reinforced box-section track frames. The undercarriage includes lubricated rollers, idlers, track adjusters with shock absorbing springs and sprockets, and a track chain with double or triple grouser shoes.

Center frame	X-leg type
Track frame	Pentagonal box type
No. of shoes on each side	53
No. of carrier rollers on each side	2
No. of track rollers on each side	9
No. of rail guards on each side	2

OPERATING WEIGHT (APPROXIMATE)

Operating weight, including 7,060mm (23' 2") boom, 3,380mm (11' 1") arm, SAE heaped 2.15m³ (2.81 yd³) bucket, lubricant, coolant, full fuel tank, full hydraulic tank, and all standard equipments.

MAJOR COMPONENT WEIGHT				
	Upperstructure	10,940kg (24,120lb)		
	Boom (with arm cylinder)	4,110kg (9,060lb)		

OPERATING WEIGHT					
Shoes		Operating weight	Ground pressure		
Туре	Type Width mm (in)		kgf/cm² (psi)		
	600 mm (24")	48,100 (106,040)	0.83 (11.80)		
Triple	700 mm (28")	48,640 (107,230)	0.72 (10.24)		
grouser	800 mm (32")	49,180 (108,420)	0.64 (9.10)		
	900 mm (36")	49,720 (109,610)	0.57 (8.11)		
Double grouser	600 mm (24")	48,100 (106,040)	0.83 (11.80)		
Double grouser	700 mm (28")	48,640 (107,230)	0.72 (10.24)		

AIR CONDITIONING SYSTEM

The air condition system for the machine contains the fluorinated greenhouse gas with global warming potential of R134a. (Global Warming Potential: 1430)

The system hold 0.85kg refrigerant consisting of a CO₂ equivalent 1.22kg metric tonne. For more information, Please refer to the manual.

BUCKETS

All buckets are welded with high-strength steel.







3.03 (3.96)



SAE heaped m³ (yd³)

1.00 (1.31) 1.38 (1.80)

1.84 (2.41) 2.15 (2.81)

● 2.20 (2.66) ● 2.70 (3.53)

	Capa	•		dth				Recommenda	tion mm (ft·in)		
	m³ (-		(in)	Weight		7,060(23' 2") Boom			6,550(21' 6") Boom	9,000(29' 6") Boom
	SAE	CECE	Without	With	kg (lb)	kg (lb) 2,400 (7' 10") Arm		3,380(11' 1") Arm	4,000(13' 1") Arm	2,400 (7' 10") Arm	5.850(19' 2") Arm
	heaped	heaped	sidecutters	sidecutters		2,400 (7 10 7 741111	2,900 (9' 6") Arm	3,300(11 1) AIIII	4,000(13 1) All II	2,400 (7 10 7 741111	3,030(13 2) 7.1111
	1.00 (1.31)	0.9 (1.17)	915 (36.0)	1,065 (41.9)	1,220 (2,690)	•	•	•	•	•	•
	1.38 (1.80)	1.25 (1.63)	1,100 (43.3)	1,250 (49.2)	1,420 (3,130)	•	•	•	•	•	
	1.84 (2.41)	1.65 (2.16)	1,140 (44.9)	1,290 (50.8)	1,520 (3,350)	•	•	•		•	-
	2.15 (2.81)	1.92 (2.51)	1,415 (55.7)	1,565 (61.6)	1,740 (3,840)	•	•		A	•	-
	2.79 (3.65)	2.47 (3.23)	1,760 (69.3)	1,910 (75.2)	1,960 (4,320)	•		A	-	•	-
-	3.03 (3.96)	2.67 (3.49)	1,890 (74.4)	2,040 (80.3)	2,090 (4,610)	A	A	-	-	-	-
	②2.20 (2.88)	1.80 (2.35)	1,840 (72.4)	-	2,295 (5,060)	•	•	•	-	•	-
			1,885 (74.2)	-	2,335 (5,150)	A	-	-	-	-	-
	②2.70 (3.53)	2.5 (3.27)	1,790 (70.4)	-	2,715 (5,990)	A	-	-	-		-

Rock-Heavy duty bucket

- •: Applicable for materials with density of 2,000 kg/m³ (3,370 lb/yd³) or less
- ■: Applicable for materials with density of 1,600 kg /m³ (2,700 lb/ yd³) or less
- ▲: Applicable for materials with density of 1,100 kg /m³ (1,850 lb/ yd³) or less

ATTACHMENT

Booms and arms are welded with a low-stress, full-box section design. 6,550mm(21' 6"), 7,060mm(23' 2"), 9,000mm(29' 6")booms and 2,400mm(7' 10"), 2,900mm(9' 6"), 3,380mm(11' 1"), 4,000mm(13' 1"), 5,850mm(19' 2")arms are available.

DIGGING FORCE

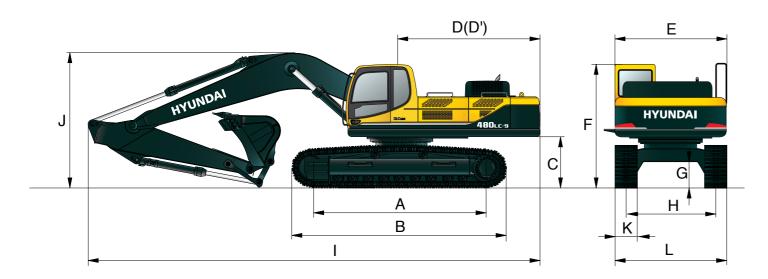
_	Length	mm (ft-in)	7,060(23′ 2″)						
Boom	Weight	kg (lb)	3,260 (7,180)						
	Length	mm (ft-in)	2,400 (7' 10")	2,900 (9' 6")	3,380 (11′ 1″)	4,000 (13′ 1″)	Remarks		
Arm	Weight	kg (lb)	2,070 (4,560)	2,230 (4,920)	2,100 (4,630)	2,370 (5,220)			
		kN	216.7 [236.4]	219.7 [239.6]	220.7 [240.7]	222.6 [242.9]			
	SAE	kgf	22,100 [24,110]	22,400 [24,440]	22,500 [24,550]	22,700 [24,760]			
Bucket		lbf	48,720 [53,150]	49,380 [53,870]	49,600 [54,110]	50,040 [54,590]			
digging	ISO	kN	251.1 [273.9]	254.0 [277.1]	255.0 [278.2]	256.9 [280.3]			
force		kgf	25,600 [27,930]	25,900 [28,250]	26,000 [28,360]	26,200 [28,580]			
		lbf	56,440 [61,570]	57,100 [62,290]	57,320 [62,530]	57,760 [63,010]	[]:		
		kN	276.6 [301.7]	224.6 [245.0]	191.2 [208.6]	170.6 [186.2]	Power		
	SAE	kgf	28,200 [30,760]	22,900 [24,980]	19,500 [21,270]	17,400 [18,980]	Boost		
Arm crowd force		lbf	62,170 [67,820]	50,490 [55,080]	42,990 [46,900]	38,360 [41,850]			
	ISO	kN	290.3 [316.7]	234.4 [255.7]	199.1 [217.2]	176.5 [192.6]			
		kgf	29,600 [32,290]	23,900 [26,070]	20,300 [22,150]	18,000 [19,640]	1		
		lbf	65,260 [71,190]	52,690 [57,480]	44,750 [48,820]	39,680 [43,290]			

Note: Boom weight includes arm cylinder, piping, and pin Arm weight includes bucket cylinder, linkage, and pin

12/13

Dimensions & Working Range

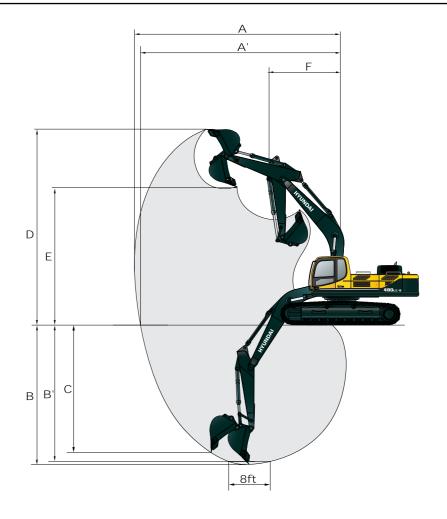
R480LC-9 DIMENSIONS



	mm (π·in)
A Tumbler distance	4,470 (14' 8")
B Overall length of crawler	5,462 (17′ 11″)
C Ground clearance of counterweight	1,295 (4' 3")
D Tail swing radius	3,750 (12′ 4″)
D' Rear-end length	3,695 (12' 1")
E Overall width of upperstructure	2,980 (9′ 9″)
F Overall height of cab	3,190 (10′ 6″)
G Min. ground clearance	555 (1′ 10″)
H. Track gauge	2 740 (9′ 0″)

33.							,	
Boom length			060 3′ 2″)		6,5 (21	50 6")	9,000 (29′ 6″)	
Arm length	2,400 (7′ 10″)	2,900 (9′ 6″)	3,380 (11′ 1″)	4,000 (13′ 1″)	2,400 (7' 10")		5,850 (19′ 2″)	
I Overall length		12,200 (40' 0")	12,060 (39′ 7″)	12,040 (39' 6")	11,770 (38′ 7″)		13,660 (44' 10")	
J Overall height of boom	3,840 (12′ 7″)	3,770 (12′ 4″)	3,730 (12′ 3″)	4,040 (13′ 3″)	4,030 (13′ 3″)		5,200 (17′ 1″)	
K ack shoe width	600 (24")		700 (28")	800 (32")			900 (36")	
L erall width	3,340 (10′ 11″)		3,440 (11′ 3″)	3,540 (11' 7")		3,640 (11′ 11″)		

R480LC-9 WORKING RANGE



mm (ft·in)

						(
Boom length		7,0 (23)	6,550 (21' 6")	9,000 (29′ 6″)		
Arm length	2,400	2,900	3,380	4,000	2,400	5,850
	(7′ 10″)	(9′ 6″)	(11′ 1″)	(13′ 1″)	(7′ 10″)	(19' 2")
A Max. digging reach	11,160	11,550	12,100	12,660	10,610	16,350
	(36′ 7″)	(37′ 11″)	(39' 8")	(41' 6")	(34′ 10″)	(53′ 8″)
A' Max. digging reach on ground	10,940	11,340	11,900	12,470	10,370	16,200
	(35′ 11″)	(37' 2")	(39' 1")	(40′ 11″)	(34′ 0″)	(53′ 2″)
B Max. digging depth	6,850	7,350	7,810	8,450	6,370	11,560
	(22' 6")	(24' 1")	(25′ 7″)	(27' 9")	(20′ 11″)	(37′ 11″)
B' Max. digging depth (8' level)	6,670	7,190	7,670	8,320	6,190	11,460
	(21′ 11″)	(23′ 7″)	(25' 2")	(27' 4")	(20' 4")	(37′ 7″)
C Max. vertical wall digging depth	5,960	5,930	6,590	7,170	5,400	10,320
	(19' 7")	(19' 5")	(21' 7")	(23' 6")	(17' 9")	(33′ 10″)
D Max. digging height	10,560	10,530	10,980	11,210	10,170	13,840
	(34' 8")	(34' 7")	(36′ 0″)	(36' 9")	(33′ 4″)	(45′ 5″)
E Max. dumping height	7,120	7,180	7,620	7,820	6,750	10,440
	(23' 4")	(23′ 7″)	(25′ 0″)	(25' 8")	(22' 2")	(34′ 3″)
F Min. swing radius	5,090	4,910	4,780	4,910	4,620	5,940
	(16′ 8″)	(16′ 1″)	(15′ 8″)	(16′ 1″)	(15' 2")	(19' 6")

Lifting Capacity

R480LC-9

Rating over-front Rating over-side or 360 degree

Boom : 6.5	5m (21'	6") / Arm : 2.40	0 m (7′ 10″) / B	ucket : 2.15 m ³	(2.81 yd³) SAE	heaped / Shoe	e : 600mm (24"	') triple grouse	r			
Load p	oint				Load	radius					At max. reach	
		3.0 m	(10 ft)	4.5 m	(15 ft)	6.0 m	(20 ft)	7.5 m	(25 ft)	Capa	Reach	
heigl m (f												m (ft)
6.0 m	kg					*12,480	*12,480	*11,020	9,310	*9,470	6,570	9.15
(25 ft)	lb					*27,510	*27,510	*24,290	20,530	*20,880	14,480	(30.0)
4.5 m	kg			*18,440	*18,440	*13,960	13,040	11,650	9,010	*9,440	5,790	9.65
(20 ft)	lb			*40,650	*40,650	*30,780	28,750	25,680	19,860	*20,810	12,760	(31.7)
3.0 m	kg					*15,580	12,220	12,420	8,610	*9,470	5,410	9.86
(15 ft)	lb					*34,350	26,940	27,380	18,980	*20,880	11,930	(32.3)
1.5 m	kg					*16,700	11,550	13,000	8,240	*9,510	5,340	9.80
(5 ft)	lb					*36,820	25,460	28,660	18,170	*20,970	11,770	(32.2)
Ground	kg			*22,790	17,330	*16,900	11,170	13,090	8,000	*9,480	5,590	9.47
Line	lb			*50,240	38,210	*37,260	24,630	28,860	17,640	*20,900	12,320	(31.1)
-1.5 m	kg	*25,320	*25,320	*20,990	17,370	*16,060	11,060	12,360	7,920	*9,240	6,280	8.83
(-5 ft)	lb	*55,820	*55,820	*46,270	38,290	*35,410	243,80	27,250	17,460	*20,370	13,850	(29.0)
-3.0 m	kg	*21,780	*21,780	*17,910	17,670	*13,920	11,190			*8,390	7,800	7.79
(-10 ft)	lb	*48,020	*48,020	*39,480	38,960	*30,690	24,670			*18,500	17,200	(25.6)
-4.5 m	kg			*12,770	*12,770							
(-15 ft)	lb			*28,150	*28,150							

Boom: 7.06m (23' 2") / Arm: 2.40 m (7' 10") / Bucket: 2.15 m³ (2.81 yd³) SAE heaped / Shoe: 600mm (24") triple grouser

		,		<u>, </u>	<u>`</u>		radius	. 000111111 (24	<u>, , , , , , , , , , , , , , , , , , , </u>			A	At max. reach	า
Load p		3.0 m	(10 ft)	4.5 m	(15 ft)	6.0 m	(20 ft)	7.5 m	(25 ft)	9.0 m (30 ft)		Capacity		Reach
heigl m (fi		l l				l l								m (ft)
6.0 m	kg					*12,000	*12,000	*10,370	9,210			*8,610	5,730	9.75
(20 ft)	lb					*26,460	*26,460	*22,860	20,300			*18,980	12,630	(32.0)
4.5 m	kg					*13,640	12,660	*11,150	8,820			*8,600	5,100	10.21
(15 ft)	lb					*30,070	27,910	*24,580	19,440			*18,960	11,240	(33.5)
3.0 m	kg					*15,310	11,770	*12,010	8,370	*10,080	6,180	8,630	4,780	10.41
(10 ft)	lb					*33,750	25,950	*26,480	18,450	*22,220	13,620	19,030	10,540	(34.2)
1.5 m	kg					*16,370	11,110	*12,650	7,990	*10,340	5,980	8,590	4,720	10.36
(5 ft)	lb					*36,090	24,490	*27,890	17,610	*22,800	13,180	18,940	10,410	(34.0)
Ground	kg					*16,540	10,780	*12,830	7,740	*10,270	5,850	*8,720	4,930	10.05
Line	lb					*36,460	23,770	*28,290	17,060	*22,640	12,900	*19,220	10,870	(33.0)
-1.5 m	kg			*20,270	16,950	*15,820	10,710	*12,360	7,660			*8,570	5,470	9.46
(-5 ft)	lb			*44,690	37,370	*34,880	23,610	*27,250	16,890			*18,890	12,060	(31.0)
-3.0 m	kg	*20,660	*20,660	*17,780	17,250	*14,130	10,850	*10,900	7,770			*8,040	6,620	8.51
(-10 ft)	lb	*45,550	*45,550	*39,200	38,030	*31,150	23,920	*24,030	17,130			*17,730	14,590	(27.9)
-4.5 m	kg			*13,800	*13,800	*10,900	*10,900					*6,360	*6,360	7.04
(-15 ft)	lb			*30,420	*30,420	*24,030	*24,030					*14,020	*14,020	(23.1)

- 1. Lifting capacity is based on ISO 10567.
- Lifting capacity of the Robex Series does not exceed 75% of the tipping load with the machine on firm, level ground or 87% of full hydraulic capacity.
- 3. The load point is a hook located on the back of the bucket.
- 4. (*) indicates the load limited by hydraulic capacity.

Lifting Capacity

R480LC-9

Rating over-front	Rating	over-side or	360 degree
Mating Over-mont	- nating	Over-side of	Jou degree

Load pa	nint.					Load	radius					ļ ,	At max. reac	h
Load po		3.0 m	(10 ft)	4.5 m (15 ft)		6.0 m (20 ft)		7.5 m (25 ft)		9.0 m (30 ft)		Capacity		Reach
heigh m (ft			=		F		=			·				m (ft)
6.0 m	kg							*9,720	9,320			*7,970	5,290	10.17
(20 ft)	lb							*21,430	20,550			*17,570	11,660	(33.4)
4.5 m	kg			*17,130	*17,130	*12,810	*12,810	*10,570	8,900	*9,230	6,420	*8,010	4,720	10.62
(15 ft)	lb			*37,770	*37,770	*28,240	*28,240	*23,300	19,620	*20,350	14,150	*17,660	10,410	(34.8)
3.0 m	kg			*20,840	18,260	*14,600	11,920	*11,520	8,410	*9,700	6,170	8,080	4,430	10.80
(10 ft)	lb			*45,940	40,260	*32,190	26,280	*25,400	18,540	*21,380	13,600	17,810	9,770	(35.4)
1.5 m	kg			*22,630	17,010	*15,920	11,160	*12,300	7,970	*10,090	5,930	8,030	4,360	10.75
(5 ft)	lb			*49,890	37,500	*35,100	24,600	*27,120	17,570	*22,240	13070	17,700	9,610	(35.3)
Ground	kg			*22,430	16,650	*16,410	10,720	*12,670	7,670	*10,200	5,760	*8,290	4,520	10.46
Line	lb			*49,450	36,710	*36,180	23,630	*27,930	16,910	*22,490	12,700	*18,280	9,960	(34.3)
-1.5 m	kg	*19,830	*19,830	*21,180	16,670	*16,030	10,560	*12,460	7,530			*8,270	4,970	9.89
(-5 ft)	lb	*43,720	*43,720	*46,690	36,750	*35,340	23,280	*27,470	16,600			*18,230	10,960	(32.4)
-3.0 m	kg	*24,070	*24,070	*18,990	16,910	*14,720	10,630	*11,420	7,570			*8,000	5,900	9.00
(-10 ft)	lb	*53,070	*53,070	*41,870	37,280	*32,450	23,440	*25,180	16,690			*17,640	13,010	(29.5)
-4.5 m	kg	*19,160	*19,160	*15,510	*15,510	*12,130	10,930					*7,000	*7,000	7.64
(-15 ft)	lb	*42,240	*42,240	*34,190	*34,190	*26,740	24,100					*15,430	*15,430	(25.1)

Boom: 7.06m (23' 2") / Arm: 3.38 m (11' 1") / Bucket: 2.15 m3 (2.81 yd3) SAE heaped / Shoe: 600mm (24") triple grouser

			Load radius At max. reach													
Load p			(10 ft)	4.5 m	(15 ft)		(20 ft)	7.5 m	(25 ft)	9.0 m	(30 ft)	Capacity		Reach		
heigh m (fi			=						=					m (ft)		
6.0 m	kg							*9,220	*9,220	*8,240	6,740	*7,490	4,800	10.75		
(20 ft)	lb							*20,330	*20,330	*18,170	14,860	*16,510	10,580	(35.3)		
4.5 m	kg					*12,140	*12,140	*10,130	9,050	*8,910	6,530	*7,530	4,320	11.17		
(15 ft)	lb					*26,760	*26,760	*22,330	19,950	*19,640	14,400	*16,600	9,520	(36.6)		
3.0 m	kg			*19,830	18,930	*14,060	12,170	*11,170	8,540	*9,450	6,260	7,470	4,070	11.35		
(10 ft)	lb			*43,720	41,730	*31,000	26,830	*24,630	18,830	*20,830	13,800	16,470	8,970	(37.2)		
1.5 m	kg			*22,320	17,460	*15,610	11,360	*12,080	8,080	*9,940	5,990	7,420	4,010	11.30		
(5 ft)	lb			*49,210	38,490	*34,410	25,040	*26,630	17,810	*21,910	13,210	16,360	8,840	(37.1)		
Ground	kg			*22,800	16,860	*16,390	10,850	*12,610	7,730	*10,190	5,790	7,670	4,140	11.02		
Line	lb			*50,270	37,170	*36,130	23,920	*27,800	17,040	*22,470	12,760	16,910	9,130	(36.2)		
-1.5 m	kg	*18,070	*18,070	*21,950	16,730	*16,290	10,610	*12,600	7,550	*10,010	5,680	*7,770	4,500	10.49		
(-5 ft)	lb	*39,840	*39,840	*48,390	36,880	*35,910	23,390	*27,780	16,640	*22,070	12,520	*17,130	9,920	(34.4)		
-3.0 m	kg	*24,350	*24,350	*20,080	16,870	*15,280	10,820	*11,850	7,530			*7,590	5,240	9.66		
(-10 ft)	lb	*53,680	*53,680	*44,270	37,190	*33,690	23,850	*26,120	16,600			*16,730	11,550	(31.7)		
-4.5 m	kg	*22,100	*22,100	*16,990	*16,990	*13,120	10,820	*9,890	7,710			*6,910	6,720	8.43		
(-15 ft)	lb	*48,720	*48,720	*37,460	*37,460	*28,920	23,850	*21,800	17,000			*15,230	14,820	(27.7)		
-6.0 m	kg			*11,930	*11,930	*8,900	*8,900									
(-20 ft)	lb			*26,300	*26,300	*19,620	*19,620									

- 1. Lifting capacity is based on ISO 10567.
- Lifting capacity of the Robex Series does not exceed 75% of the tipping load with the machine on firm, level ground or 87% of full hydraulic capacity.
- 3. The load point is a hook located on the back of the bucket.
- 4. (*) indicates the load limited by hydraulic capacity.

Lifting Capacity

R480LC-9

Rating over-front Rating over-side or 360 degree

Boom : 7.0	Boom: 7.06m (23' 2") / Arm: 4.00 m (13' 1") / Bucket: 2.15 m³ (2.81 yd³) SAE heaped / Shoe: 600mm (24") triple grouser															
1 1	-!						Load	radius						Α	t max. read	ch
Load p		3.0 m	(10 ft)	4.5 m	(15 ft)	6.0 m	6.0 m (20 ft)		7.5 m (25 ft)		(30 ft)	10.5 m (35 ft)		Capacity		Reach
heigh m (fi													=		=	m (ft)
6.0 m	kg									*7,750	6,810			*6,780	4,260	11.35
(20 ft)	lb									*17,090	15,010			*14,950	9,390	(37.2)
4.5 m	kg							*9,300	9,140	*8,250	6,560	*5,010	4,790	*6,840	3,840	11.75
(15 ft)	lb							*20,500	20,150	*18,190	14,460	*11,050	10,560	*15,080	8,470	(38.5)
3.0 m	kg			*17,970	*17,970	*13,000	12,370	*10,430	8,590	*8,880	6,250	*6,710	4,630	6,790	3,610	11.91
(10 ft)	lb			*39,620	*39,620	*28,660	27,270	*22,990	18,940	*19,580	13,780	*14,790	10,210	14,970	7,960	(39.1)
1.5 m	kg			*21,130	17,770	*14,790	11,450	*11,470	8,070	*9,480	5,940	*7,610	4,460	6,730	3,550	11.87
(5 ft)	lb			*46,580	39,180	*32,610	25,240	*25,290	17,790	*20,900	13,100	*16,780	9,830	14,840	7,830	(38.9)
Ground	kg	*13,120	*13,120	*22,460	16,830	*15,900	10,800	*12,200	7,650	*9,880	5,680	*7,180	4,330	6,920	3,640	11.60
Line	lb	*28,920	*28,920	*49,520	37,100	*35,050	23,810	*26,900	16,870	*21,780	12,520	*15,830	9,550	15,260	8,020	(38.1)
-1.5 m	kg	*17,270	*17,270	*22,270	16,480	*16,180	10,450	*12,440	7,390	*9,940	5,520			*7,210	3,930	11.11
(-5 ft)	lb	*38,070	*38,070	*49,100	36,330	*35,670	23,040	*27,430	16,290	*21,910	12,170			*15,900	8,660	(36.5)
-3.0 m	kg	*22,170	*22,170	*20,930	16,490	*15,580	10,350	*12,030	7,300	*9,420	5,480			*7,150	4,500	10.34
(-10 ft)	lb	*48,880	*48,880	*46,140	36,350	*34,350	22,820	*26,520	16,090	*20,770	12,080			*15,760	9,920	(33.9)
-4.5 m	kg	*25,260	*25,260	*18,420	16,750	*13,970	10,470	*10,700	7,390					*6,800	5,600	9.21
(-15 ft)	lb	*55,690	*55,690	*40,610	36,930	*30,800	23,080	*23,590	16,290					*14,990	12,350	(30.2)
-6.0 m	kg	*18,790	*18,790	*14,270	*14,270	*10,820	*10,820							*5,580	*5,580	7.55
(-20 ft)	lb	*41,420	*41,420	*31,460	*31,460	*23,850	*23,850							*12,300	*12,300	(24.8)

 $Boom: 9.0m \ (29'\ 6'') \ / \ Arm: 5.85\ m \ (19'\ 2'') \ / \ Bucket: 1.38\ m^3 \ (1.80\ yd^3)\ SAE\ heaped \ / \ Shoe: 600mm \ (24'')\ triple\ grouser$

Laada	-!-+						Load	radius						A ⁻	t max. read	:h
Load po		3.0 m	(10 ft)		(15 ft)	7.0 m	(25 ft)	9.0 m	(30 ft)	11.0 m	(35 ft)	13.0 m	(45 ft)	Capa	acity	Reach
heigh m (ft				·												m (ft)
10.0 m	kg													*4,310	3,590	13.54
(35 ft)	lb													*9,500	7,910	(44.4)
8.0 m	kg											*2,660	*2,660	*4,240	2,910	14.55
(25 ft)	lb											*5,860	*5,860	*9,350	6,420	(44.7)
6.0 m	kg									*5,190	*5,190	*4,250	3,640	*4,230	2,490	15.20
(20 ft)	lb									*11,440	*11,440	*9,370	8,020	*9,330	5,490	(49.9)
4.0 m	kg							*6,800	*6,800	*5,710	4,950	*4,990	3,450	*4,270	2,240	15.55
(15 ft)	lb							*14,990	*14,990	*12,590	10,910	*11,000	7,610	*9,410	4,940	(51.0)
2.0 m	kg			*16,010	16,000	*10,420	9,730	*7,780	6,520	*6,260	4,560	*5,280	3,230	*4,320	2,110	15.61
(5 ft)	lb			*35,300	35,270	*22,970	21,450	*17,150	14,370	*13,800	10,050	*11,640	7,120	*9,520	4,650	(51.2)
Ground	kg			*16,790	14,290	*11,730	8,750	*8,570	5,940	*6,720	4,210	*5,510	3,020	*4,390	2,110	15.38
Line	lb			*37,020	31,500	*25,860	19,290	*18,890	13,100	*14,820	9,280	*12,150	6,660	*9,680	4,650	(50.5)
-2.0 m	kg	*10,920	*10,920	*17,330	13,650	*12,300	8,170	*9,000	5,540	*6,970	3,950	*5,550	2,880	*4,450	2,250	14.87
(-5 ft)	lb	*24,070	*24,070	*38,210	30,090	*27,120	18,010	*19,840	12,210	*15,370	8,710	*12,240	6,350	*9,810	4,960	(48.8)
-4.0 m	kg	*14,070	*14,070	*17,370	13,550	*12,100	7,950	*8,940	5,340	*6,850	3,820	*4,730	2,830	*4,450	2,560	14.02
(-15 ft)	lb	*31,020	*31,020	*38,290	29,870	*26,680	17,530	*19,710	11,770	*15,100	8,420	*10,430	6,240	*9,810	5,640	(46.0)
-6.0 m	kg	*17,730	*17,730	*15,490	13,780	*11,110	7,980	*8,260	5,340	*6,160	3,850			*4,320	3,160	12.76
(-20 ft)	lb	*39,090	*39,090	*34,150	30,380	*24,490	17,590	*18,210	11,770	*13,580	8,490			*9,520	6,970	(41.9)
-8.0 m	kg	*17,880	*17,880	*12,400	*12,400	*9,090	8,270	*6,620	5,560					*3,820	*3,820	10.94
(-25 ft)	lb	*39,420	*39,420	*27,340	*27,340	*20,040	18,230	*14,590	12,260					*8,420	*8,420	(35.9)
-10.0 m	kg					*5,220	*5,220									
(-35 ft)	lb					*11,510	*11,510									



Lifting capacity is based on ISO 10567.
 Lifting capacity of the Robex Series does not exceed 75% of the tipping load with the machine on firm, level ground or 87% of full hydraulic capacity.

^{3.} The load point is a hook located on the back of the bucket.
4. (*) indicates the load limited by hydraulic capacity.